

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	13.06.06	Job No.:	ENG4108JUNE	ADR Yes/No:	Y	ADR Date:	13.06.06	ECN #:	13- 567634
Product No.:	D206-642			Created By:	DW	Approved By:	JP		
Product Name:	SKIDTUBE ASSEMBLY			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	13/09/06
Production Manager / Coord.	Y	LL/MF	13/09/06
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	13/09/05
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	13/09/06
QC Coordinator	Y	ED	13/09/06
Customer Support	Y	SW/LM	13/09/05
Customer Technical Support	Y	MB/DS	13/09/05
Marketing	N	HM	
SALES SUPPORT MANAGER	N	NM	

Reason for Change:

DUE TO THE POROSITY OF POWDER COATING, CORROSION IS AN ISSUE ON THE FLOAT TUBES.

Documents Affected:

REVISE D3274 TO REV. E, REVISE D3288 TO REV. H, REVISE D4362 TO REV. B
REVISE MDL-D206-642 TO REV. AE

PAPERWORK UPDATE

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DW		13.09.05 DW
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		13.09.05 KJ
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		13.09.04 KJ
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE BELOW	13.09.05 KJ
19	Create / Update PPP's	Y	KJ		13.09.05 KJ
20	Red Decals required?	Y	KJ		13.09.05 KJ
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.09.04 KJ
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		13.09.04 KJ
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

REF. PAR13-256, THERE ARE CONCERNS REGARDING THE FINISHING ON THE D206-642-511/-512.

WE NEED TO MOVE FORWARD WITH A NEW PAINT PROCESS ON THE FLOAT TUBES.

D206-642-515/-516/-517/-518/-551/-555 AT CHG 002, D206-642-545 AT CHG 003, D206-642-513/-514/-541/-641 AT CHG 004
D206-642-511/-512/-611/-612/-613/-614 AT CHG 005

PARTS IN STOCK ACCEPTABLE

ECN Verified & Complete: *WP*

Date: *13/9/09*